



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3560-042
Job Sheet 169650



Part No: D3560-042

Job Qty: 1 ea

Part Name: Arm Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/18/17

Job Tracking No:

Due Date: 12/21/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A New Issue 07.05.24 EC IPP rev B ECN 987 07.10.09 EC verified by: DD IPP Rev:C
ECN1048 07-12-18 DD verified by: EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/20/17	0.00	0.00	Start Up Large Fab-4		<i>AS</i> 17-12-18
140	Large Fab	1 pcs		12/20/17	0.00	0.77	Large Fab 2		<i>AS</i> 17-12-18
150	QC	1 pcs		12/20/17	0.00	0.00	QC5		<i>CPL</i>
160	QC	1 pcs		12/20/17	0.00	0.00	QC9		<i>CPL</i>
170	HandFinish	1 pcs		12/20/17	0.00	0.14	HandFinish1		<i>CPL</i>
180	QC	1 pcs		12/20/17	0.00	0.00	QC7-2		<i>AS</i> 17-12-18
190	Small Fab	1 pcs		12/21/17	0.00	0.03	Small Fab-4		<i>CPL</i>
200	QC	1 pcs		12/21/17	0.00	0.00	QC5		<i>AS</i>
210	Packaging	1 pcs		12/21/17	0.00	0.00	Packaging3-1		<i>CPL</i>
220	QC21-SA	1 Ea		12/21/17	0.00	0.00	QC21		<i>CPL</i>

DEC 19 2017

Part Op 140 - 1-Weld assembly as per dwg D3560 10- from half way point weld the rest of the first side (ease off pedal near end)
Descriptions: 11- same for remaining side (ease off pedal near end)
190 - 1-Press bushing in D3560 arm per dwg D3562
210 - *** STOCK IN STEP CELL***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3560-2 <i>3024255</i>	1	5	0	0
	D3592-1 <i>3187657</i>	1	31	0	0
190-Small Fab	D2808 <i>5156261</i>	1	33	0	0

Part Specifications

Specifications could not be found.

Plex 12/18/17 8:40 AM dart.poulin.mario

DART
AEROSPACE
S024385

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com
www.dartaerospace.com



Arm Weldment

PART NO:

D3560 - 042

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/18/17

Job No: 169650